TINCH-POUND T

MIL-C-28876/29C 02 March 1990 SUPERSEDING MIL-C-28876/29B 15 June 1988

MILITARY SPECIFICATION SHEET

CONNECTOR, FIBER OPTIC, CIRCULAR, PLUG AND RECEPTACLE STYLE, MULTIPLE REMOVABLE TERMINI, 90° BACKSHELL, SCREW THREADS, WITH STRAIN RELIEF, ENVIRONMENT RESISTING

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of the following specification listed in that issue of the Department of Defense Index of Specifications and Standards (DODISS) specified in the solicitation: MIL-C-28876.

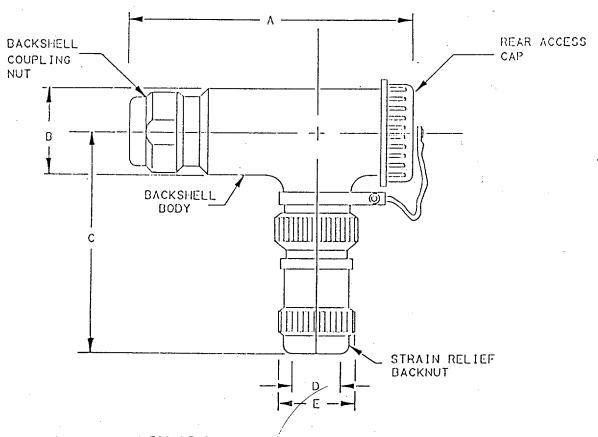


FIGURE 1. Backshell with strain relief.

© denotes changes

AMSC N/A

1 of 4

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

				<u> </u>		
Shell size	Dimension A maximum	Dimension B diameter maximum	 Dimension C maximum 	Dimension D cable range 0.D.		
11	l 5.7 l (145.)	 1.031 (26.19)	l 2.963 (75.26)	 See table I 	 See table I 	
13 (see note 7)	5.7 (145.)	 1.150 (29.21)	3.011 (76.48)	See table I 	See table 	
13	3.16 (80.3)	 1.150 (29.21)	3.011 (76.48)	See table I 	See table	
15	5.7 (145.)	1.262	3.062 (77.77)	 See table I 	See table 	

NOTES:

- Dimensions are in inches.
 Metric equivalents are in parentheses.
 Metric equivalents are given for general information only.

- 4. Dimensions apply after plating.
 5. For mating key dimensions, see figure 9 of MIL-C-28876.
 6. Each backshell shall be legibly and permanently marked in accordance with MIL-STD-1285.
- Part is inactive for a new design.

FIGURE 1. Backshell with strain relief - Continued.

REQUIREMENTS:

Dimensions and configurations: See figure 1 herein and figure 9 of MIL-C-28876.

Weight: 6.4 ounces, maximum.

Material:

Aluminum alloy: In accordance with QQ-A-225 or QQ-A-591.

Stainless steel: In accordance with type 303, QQ-S-763.

Silicone rubber: In accordance with ZZ-R-765.

Brass: In accordance with QQ-B-626.

Fiber optic cable:

Cable diameter: In accordance with DOD-C-85045/2 and DOD-C-85045/6.

Cable configuration: In accordance with DOD-C-85045/2 and DOD-C-85045/6.

Fiber diameter: In accordance with DOD-F-49291/3 and DOD-F-49291/4.

Fiber numerical aperture:

DOD-F-49291/3: 0.23 \pm 0.02 at 850 nanometers. DOD-F-49291/4: 0.29 \pm 0.02 at 850 nanometers.

Fiber type: Multimode.

Fiber class: Graded index.

Cleaning procedures: Dampen lens tissue (paper wipe or cotton swab) with a small amount of isopropyl alcohol (minimum 90 percent strength). Gently wipe the face of the connector, removing any debris, particularly around the optical fiber, using clean lint-free lens tissue (paper wipe, cotton swab). Carefully dry the contact with a clean, dry, lint-free tissue.

Part or Identifying Number (PIN): The PIN shall be marked on coupling nut of backshell. The PIN shall consist of the prefix "M28876/29-" and a dash number from table I.

<u>M2</u>	8876/29	-	B T	<u>1</u>		
	1		ļ	!		
Basic part number			1			
Shell size			1		•	Backshell dash
designator letter (see table I)			_			number (see table I)

TABLE I. PIN designator.

Shell size	 Designator 	Cable diameter backshell dash number 1/						
			1	2				
		Dim. D	Dim. E	Dim. D	Dim. E			
11	! A 	 .250 (6.35) .240 (6.09)	 .800 (20.32) 	 	 			
13	! ! B !	 .300 (7.62) .290 (7.36)	.925 (23.49)]	1			
15	 C 	 .515 (13.08) .495 (12.57)	11.06 (26.92)	 .415 (10.75) .375 (9.52)	l.925 (23.49)			
l l 13] D	1.344 (8.7)	 .890 (22.6)					

Cable shall be in accordance with the performance requirements of DOD-C-85045.

Mating counterpart: Backshell mates with MIL-C-28876/1 receptacle, MIL-C-28876/6 plug, and MIL-C-28876/11 receptacle.

Installation and removal tools: Adjustable or 1.25 inches open end wrench, strap wrench and scissors.

Qualification: The following cable shall be in accordance with the performance requirements of DOD-C-85045 and shall be used for qualified products listing, qualification, periodic inspection, and quality conformance inspection. Qualification of shell size 15 also qualifies shell sizes 11 and 13 provided six sample units of each size are tested to size and mass requirement paragraphs to verify dimensional and mass requirements.

Shell size

Cable

15

D85045/2-C1AS

CONCLUDING MATERIAL

Custodians:

Army - CR Navy - EC

Air Force ~ 85

Review activities:

Army - MI Navy - AS, MC, SH

Air Force - 11, 17, 19, 80, 90, 99

NASA - NA DLA - ES

User activities:

Navy - OS, YD

Air Force - 13, 14

Preparing activity:

Navy - EC

Agent:

DLA - ES

(Project 6060-0085)